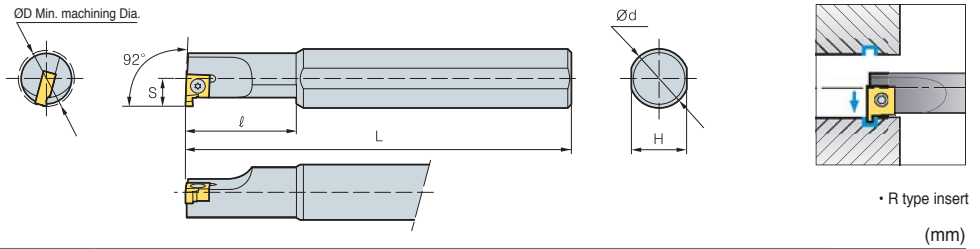


IGH For Internal grooving



IG



Designation	ØD	Ød	H	L	ℓ	S	Inserts	Screw	Wrench
IGH 214R/L	14	16	15	150	25	6.6	IG125~280	FTKA02565	TW07P
IGH 216R/L	16	16	15	150	30	7.6			
IGH 220R/L	20	20	18	200	40	9.6			

Applicable inserts C57

Insert

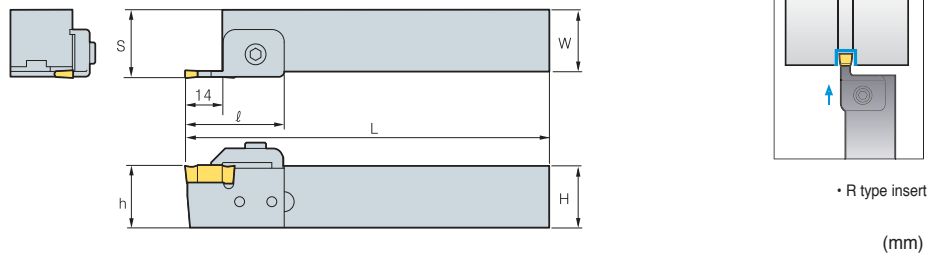
Application	Picture	Designation	Coated			Uncoated			Dimensions (mm)					Configuration
			NC3215	NC3120	NC3225	H01	G10	ST30A	b	g	t	d	d1	
Internal grooving		IG 125						●	1.25	1.5	3.18	6.35	2.8	
		145						●	1.45	1.5	3.18	6.35	2.8	
		175						●	1.75	1.5	3.18	6.35	2.8	
		200						●	2.0	2.3	3.18	6.35	2.8	
		230						●	2.3	2.3	3.18	6.35	2.8	
		280						●	2.8	2.3	3.18	6.35	2.8	

● : Stock item

DBH For Deep and Wide grooving



DB DC



Designation	H = (h)	W	L	ℓ	S		Inserts		Clamp	Clamp Screw	Screw	Locator	Wrench
					*	**	*	**					
DBH 320R/L	20	20	150	40	22.3	22.8	DB300	DB400	CGH5R1	MHA0512	MHB0410	LD34	HW30L HW40L
DBH 325R/L	25	25	150	40	27.3	27.8	DC300	DC400					
DBH 520R/L	20	20	150	40	23.8	24.3	DB500	DB600	CGH5R2	MHA0512	MHB0410	LD56	HW30L HW40L
DBH 525R/L	25	25	150	40	28.8	29.3	DC500						
DBH 720R/L	20	20	150	40	25.8	26.3	DB700	DB800	CGH5R3	MHA0512	MHB0410	LD78	HW30L HW40L
DBH 725R/L	25	25	150	40	30.8	31.3							

Applicable inserts C57

Insert

Application	Picture	Designation	Cermet	Coated			Uncoated		Dimensions (mm)				Configuration
			CN2000	NC3215	NC3120	NC3225	H01	G10	b	l	t	r	
Grooving		DB 300							3.0	20	7.5	0.2	
		400							4.0	20	7.5	0.2	
		500							5.0	20	7.5	0.2	
		600							6.0	20	7.5	0.2	
		700							7.0	20	7.5	0.2	
		800							8.0	20	7.5	0.2	
		DC 300							3.0	20	7.5	0.2	
		400							4.0	20	7.5	0.25	
		500							5.0	20	7.5	0.3	

● : Stock item

