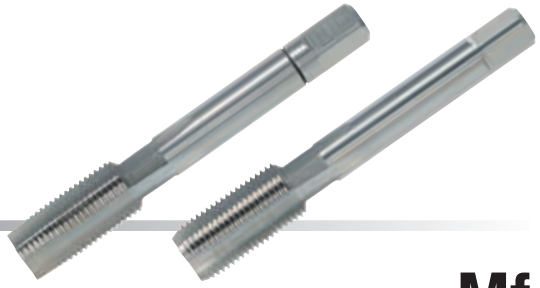
VÖLKEL
THREADING SOLUTIONS

Hand Taps, *Left Hand*
metric-fine ISO-thread DIN 13

Maschi a mano, *filetto sinistro*
filettatura metrica fine ISO DIN 13



DIN 2181 HSS-G Tol. ISO2/6H

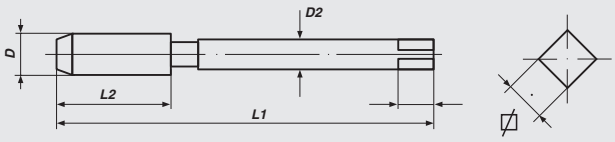
Mf

Nominal Diameter D	L 1	L 2	D 2	⧄	Art.-No.
M 6 x 0.75	50	14	6.0	4.9	26007
M 8 x 0.75	50	19	6.0	4.9	26010
M 8 x 1.0	56	22	6.0	4.9	26011
M 10 x 1.0	63	20	7.0	5.5	26015
M 10 x 1.25	70	24	7.0	5.5	26016
M 12 x 1.0	70	22	9.0	7.0	26020
M 12 x 1.25	70	22	9.0	7.0	26021
M 12 x 1.5	70	22	9.0	7.0	26022
M 14 x 1.25	70	22	11.0	9.0	26027
M 14 x 1.5	70	22	11.0	9.0	26028
M 16 x 1.0	70	22	12.0	9.0	26031
M 16 x 1.5	70	22	12.0	9.0	26033
M 18 x 1.5	80	22	14.0	11.0	26036
M 20 x 1.5	80	22	16.0	12.0	26040
M 22 x 1.5	80	22	18.0	14.5	26045
M 24 x 1.5	90	22	18.0	14.5	26050
M 24 x 2.0	90	22	18.0	14.5	26051
M 30 x 1.5	90	22	22.0	18.0	26063
M 30 x 2.0	90	22	22.0	18.0	26064

Application:

for general use
- non abrasive material up to 900 N/mm²
- unalloyed and low alloyed steel
- for through and blind holes
- for thread cutting by hand

Applicazione:

per uso universale
- Materiali con buona truciodibilità fino a R 900 N/mm²
- Acciaio non legati e scarsamente legati
- Fori passanti e ciechi
- Uso manuale

How to order/esempio come ordinare:
M 6 x 0.75 = 26007
M 6 x 0.75, No. 1 = 26007-1
M 6 x 0.75, No. 2 = 26007-2